

	Oil Analyses – Hydraulics	Test packages		
		monitoring	basic	extended
CONDITION	Appearance	■	■	■
	Colour	■	■	■
	Viscosity at +40 °C	■	■	■
	Viscosity at +100 °C and viscosity index	■	■	■
	Acid Number (TAN)	■	■	■
	Elemental analysis by ICP, Additives: Ca, Mg, Zn, P, Ba, B, S	■	■	■
	FT – IR –analysis, oxidation	■	■	■
WEAR	Elemental analysis by ICP, Wear metals: Fe, Cr, Sn, Al, Ni, Cu, Pb, Mo	■	■	■
	Membrane filtration – microscope analyses:			
	<ul style="list-style-type: none"> • wear metal particles by microscope and wear rate (normal, accelerated, severe wear and damage) 	■	■	■
	<ul style="list-style-type: none"> • maximum size of wear metal particles 	■	■	■
	PQ – index	■	■	■
CLEANLINESS	Particle counting with an APC and cleanliness class	■	■	■
	Elemental analysis by ICP, Contaminants: Si, K, Na	■	■	■
	Membrane filtration – microscope analyses:			
	<ul style="list-style-type: none"> • visual identification of contaminants 	■	■	■
	<ul style="list-style-type: none"> • insolubles 	■	■	■
	Water by Karl Fischer titration	■	■	■

■ included
 ■ not included